



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D119-756-111
Job Sheet 187989



Part No: D119-756-111

Job Qty: 1 pcs

Part Name: AW119 Basket Fixed Provisions - DART Crosstube Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 12/31/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-*07-14 JLM VERIFIED BY:JFS

Ship Via:

7258

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/31/18	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S140964



Part: D119-756-111

Job No: 187989

Serial No/Batch: S140964

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH06-39 Issue 2 of 2 FAA STC SR023641

Plex 12/31/18 11:07 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
120 QC 4	1 pcs	12/31/18	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
125 DC - 1 - B4B	1 pcs	12/31/18	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/31/18	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140 QC 21 - FG	1 pcs	12/31/18	0.00 0.00	QC 21 - FG - 21	

DAS

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9-89

DAS

46 DEC 31 2018
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DAS

70
9-89

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 125 - Photocopy bluefile & type labels per PPP D119-756-111 CHG001

130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D119-756-111 Location :

140 - (QC21- Final Inspection - Work Order Release)

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

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Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details: _____					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5118186
AN4-22A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5097470
D2732-032	Rubber Cushion - 3.2"	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5105637
D5283-041	Basket Clamp Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5110284
D5283-043	Basket Clamp Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5109625
D5283-11	Basket Clamp	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5116146
D5283-7	Basket Clamp	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5116111
D5287-1	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5134664
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5112434
NAS1149D0463J	Washer	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5092780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-16A	2	139	0
	AN4-22A	2	144	0
	D2732-032	4	21	0
	D5283-041	1	12	0
	D5283-043	1	14	0
	D5283-11	1	44	0
	D5283-7	1	39	0
	D5287-1	2	2	0
	MS21042L4	4	1,912	0
	NAS1149D0463J	14	3,616	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
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				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

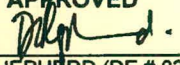
6.0 PARTS LIST:

QTY -111	PART NUMBER	DESCRIPTION
X	D119-756-111	CLAMP KIT
4	D2732-032	RUBBER CUSHION
1	D5283-7	CLAMP
1	D5283-11	CLAMP
1	D5283-041	CLAMP ASSY
1	D5283-043	CLAMP ASSY
2	D5287-1	CLEVIS
2	AN4-16A	BOLT
2	AN4-22A	BOLT
14	NAS1149D0463J	WASHER
4	MS21042L4	NUT

QTY- 011	PART NUMBER	DESCRIPTION
X	DSI 9729-011	CLEVIS KIT
2	D5287-1	CLEVIS

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 15.07.02
CERT. NO.: SH06-39
ISSUE NO.: 2

DESIGN	DB
DRAWN	DB
CHECKED	N/A
MFG. APPR.	WM
APPROVED	
DE APPR.	
DATE	15.07.02

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
DSI 9729

REV. A

SHEET 4 OF 4

TITLE **COMPATIBILITY WITH
DART CROSSTUBES**

SCALE
NTS

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Change Record

PAGE 1 OF 1

Part Number: D119-756-111

Description: CLAMP INSTALLATION

[illegible]

